

4908



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB877406-5-3
Job Sheet 176996



Part No: RB877406-5-3

Job Qty: 8 ea

Part Name: Handle



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB877406-5 Rev. 1A IPP Rev. A 18.05.01 new issue DP Verify DD

Ship Via:

SHIP
6-13

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/28/18	0.00	0.00	Start Up Machining-4		
120	Lathe Conv	8 pcs		5/28/18	0.50	1.00	Lathe Conv-2		
130	QC	8 pcs		5/28/18	0.00	0.00	QC2 Machining-5		
140	QC	8 pcs		5/28/18	0.00	0.00	QC8 Machining-5		
150	Small Fab	8 pcs		5/28/18	0.25	0.67	Small Fab-9		
160	QC	8 pcs		5/28/18	0.00	0.00	QC5		
170	Outsource	8 pcs		5/28/18	0.00	0.00	Outsource4		
180	Packaging	8 pcs		5/28/18	0.00	0.00	Packaging2		
190	QC	8 pcs		5/28/18	0.00	0.00	QC6		
200	Packaging	8 pcs		5/28/18	0.00	0.00	Packaging3-2		
210	QC21-SA	8 Ea		5/28/18	0.00	0.00	QC21		

Part Op 120 - Machine as per DWG. Ream hole to press fit onto RB877406-5-1

Descriptions: 150 - Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG.

170 - Issue P/O to GROUPE ALTECH; PO 40156 - ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2

CLASS 2, Water sealant -Certificate of Conformity is required

180 - Receive

200 - IDENTIFY AND STOCK

18-06-08
18-06-08
18-06-11
18-06-19
18-06-22
JUN 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.000	6061T6 Round Bar 2.00	.6320 ft (.079 ea)	90-Start up Operation	FM 177682

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R2.000	1	18	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 6/5/18 11:39 AM dart.logan.david

Container No: S079325



Part: RB877406-5-3

Job No: 176996

Serial No/Batch: S079325

Revision: 1A

Inspector:

Exp Date: 06/08/2018

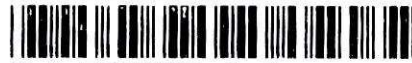
Instructions:

Date: 06/08/18



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S079325



Part: RB877406-5-3

Job No: 176996

Serial No/Batch: S079325

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 06/19/18



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040156**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040156
PO Date: 6/11/18
Due Date: 6/15/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173948	RBW109-3101-58-2-3	Hammer Head -Issue P/O to Groupe Altech: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	6/15/18	10 pcs	0 pcs	10 pcs	\$12.00/pcs	\$120.00
							10x	cmf	18.06.19	
2	173944	RBW109-3101-58-1-3	Hammer Head -Issue P/O to Groupe Altech: P/O _____ -Zinc plate, ASTM B633 TYPE 1 SC2 -Certificate of Conformity is required	Firmed	6/15/18	16 pcs	0 pcs	16 pcs	\$5.625/pcs	\$90.00
3	177271	RBW6305G11631-3G-01	Weldment -Issue P/O to GROUPE ALTECH: P/O _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Certificate of Conformity is required	Firmed	6/15/18	10 pcs	0 pcs	10 pcs	\$9.00/pcs	\$90.00
4	176996	RB877406-5-3	Handle -Issue P/O to GROUPE ALTECH; PO _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	6/15/18	8 pcs	0 pcs	8 pcs	\$15.00/pcs	\$120.00
							8x	cmf	18.06.19	

Grand Total: \$420.00



Certificat de Conformité / Certificate of Compliance

(010247-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

010247 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
15-Jun-2018		Aman		040156				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBW109-3101-58-2-3 Rev.	RBW109-3101-58-2-3 01 -ANO-CLEAR [ANODIZE CLEAR]	ANODIZE CH	10	10	0	0	0
4	RB877406-5-3 Rev.	RB877406-5-3 01 -ANO-BLACK [ANODIZE BLACK] TYPE 2 CLASS 2 MIL-8625F	ANODIZE CH	8	8	0	0	0

DAS
38
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.